# NC3-ESTO NATIONAL CERTIFICATION PROGRAM

**LESSONS LEARNED** 







Hi Tec CONFERENCE - July 2021



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CO PI - Dr. Margie Porter - College of Lake County

"Education is not the filling of a pail, but the lighting of a fire."

William Butler Yeats

National Science Foundation Grant - 1902431



## LESSONS LEARNED

01. NC3

0

05. Training Plan

0

09. Student Feedback

0

02. Getting Started

06. Modifications

0

10. Positive Outcomes

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03. Targeted Courses 🕥

07. Costs

0

11. Recomendations **()** 

04. Equipment

0

08. Success Data





# NC3

### **National Coalition of Certification Centers**









## NC3

#### **National Coalition of Certification Centers**

**ENTRY LEVEL** 

## Certification Center

Entry-level participation designed for high schools, colleges, and other education institutions looking to offer certifications on a small scale and limited budget. STRATEGIC START

## NC3Start School

Strategic participation designed for education institutions who want to start engaging in the NC3 Network, beyond the entry-level participation as an NC3 Certification Center, through key NC3 programs and partnerships.

PREMIER LEVEL

## Leadership School

High-level participation designed for leading, competitive education institutions who want to shape, elevate, and model world-class CTE learning as a National Center of Excellence, partner closely with global industry leaders, and leverage the advancements of the NC3 network.

## GETTING STARTED

Florida State College in Jacksonville



 Automotive receives a grant from Toyota for the first years membership fee.

CLC and FSCJ partnered on an NSF Colloborate Grant

Carrying on the project with a new NSF Grant



# NC3 PARTNER COMPANIES











DREMEL



#### Building Expertise in Industry 4.0 Technologies

4.0

HMI

#### Level 3

Industry 4.0

**Dual Associate Degrees** or Bachelor of Science

Advanced Product ID Advanced PLC Smart Maintenance

Advanced Robotics Cyber-Security

MES Operator

Industry 4.0 Operator/ Technician, Mechatronics Engineer

Potential Salary \$70,000 - \$90,000/Yr

#### Level 2

**Advanced Mechatronics** 

Associate Degree

+ Certificates

Applied PLC Product ID Fundamentals

Applied Industry 4.0 Applied Robotics

Maintenance Strategies

Applied Fluid Power

Mechatronics/Automation Technician, Applications Engineer

Potential Salary \$67,000/Yr

#### Level 1

**Fundamentals** 

Certificate(s)

Fluid Power Fundamentals Mechanical Systems

Electricity

PLC Fundamentals

Industry 4.0 Fundamentals

**Robotics Fundamentals** 

Electromechanical Technician, Production Technician, Industrial Maintenance Technician

Potential Salary \$40,000/Yr



## **FESTO** INDUSTRY 4.0



## TARGETED COURSES

Florida State College in Jacksonville

Courses

Certificate

**Survey of Electronics** 

Snap-On Multimeter

Fundementals of DC Electronics Fundementals of AC Electronics

Hydraulics/Pneumatics

Fundementals of Hydraulics Fundementals of Pneumatics

Robotics

**Robotics Fundementals** 

**Applied Robotics** 

**Introduction to Manuf. Processes** 

Introduction to Industry 4.0 Introduction to Mechatronics 3D Printing





## TARGETED COURSES

Florida State College in Jacksonville

Courses

**Mechanical Systems** 

Intro to PLC

Osha

Ind. Applications in Instrumentation

Capstone

Certificate

Mechanics Applied Mechanics

Fundementals of PLC

3M Safety

Applied PLC

Sensors
Applied Indutry 4.0





## TARGETED COURSES

College of Lake County

Courses

Certifications

8

Automation I, II, III

Introduction to PLC

Automation IV, V, VI

Sensors

Applied PLC

Electrical Systems I, II, III

Fundemantals of DC Electronics Fundementals of AC Electronics

Industrial Robotics I,II, III

**Intro to Robotics** 

**Pneumatics & Hydraulics** 

**Introduction to Pneumatics** 

Capstone

Introduction to Industry 4.0



## EQUIPMENT REQUIREMENTS

Florida State College in Jacksonville

#### Had:

Lab Volt / Festo
Pneumatics/Hydraulics Trainers
Sensors Trainer
Robotics Software

#### **Purchased:**

AC/DC Trainers
PLC Trainers
Snap On Metering Cart
Fanuc MPS Robotics Cart \*
Additional Pneunmatics Equipment
Dremel 3D Printers \*

College of Lake County

#### Had:

No Qualified Equipment

#### Purchased:

AC/DC Trainers
PLC Trainers
Robotics Software
Fanuc MPS Robotics Cart
Pneunmatics Trainer





	Course	# of faculty completed	# of faculty planned	Remain to be trained	Who is Trained	Who Remains	When (est)
1	Industry 4.0	4	3	0	Patrick, Alan, Sarah, Kevin		
2	PLC	2	2	0	Patrick, Kevin		
3	Mechanics	1	2	1	Kevin	Sarah	F 21
4	Sensors	3	2	0	Patrick, Kevin, Alan		
5	AC Electricity	3	2	0	Alan,Sarah, Chris		
6	DC Electricity	3	2	0	Alan,Sarah, Chris		
7	Pneumatics	2	2	0	Alan, Patrick	Kevin	F 21
8	Hydraulics	1	2	1	Alan	Kevin	F 21
9	Robotics	1	2	1	Alan, Patrick		
10	Multimeter	1	1	0	Alan	Chris	F 21
11	Precision Measuring #	1	1	0	Patrick		
12	Advanced Measuring		0	0			
13	Applied PLC #	1	1	0	Patrick		
14	<b>Applied Mechanics</b>	1	2	1	Kevin	Sarah	F21
15	Applied Industry 4.0	1	1	0	Patrick		
16	Applied Robotics	1	2	1	Alan		
17	3M Safety#	1	1	0	Sarah		
18	Intro to Mechatronics #*	1	2	1	Alan	Kevin	F21
19	3D Printing *	1	0	-1	Kevin	Patrick	F21

### Florida State College in Jacksonville



## TRAINING PLAN



	Course	# of faculty co mpleted	# of faculty pl anned	Remain to be t rained	Who is Traine d	Who Remains	When (est)
1	Industry 4.0	1	1	0	Margie	Ken	FY 22
2	PLC	0	2	2		Margie/Ken	FY 22
3	Sensors	0	2	2		Margie/Ken	FY 22
4	AC Electricity	0	2	2		Ken/Bill K.	FY 22
5	DC Electricity	0	2	2		Ken/Bill K.	FY 22
6	Pneumatics	1	3	2	Ken	Margie/Vasko	FY 22
7	Robotics	2	3	1	Margie/Ken	Vasko	FY 22
8	Applied PLC	0	2	2		Margie/Ken	FY 22

### **College of Lake County**



# TRAINING PLAN



# COSTS Annual Registration \$1000

Equipment FSCJ: \$85,000



Equipment CLC: \$85,000

Average Training Registration: \$275 day\*

(Training can be from 1-4 days)



# DATA

Cert Exam	2019	%	2020	%	Total	Total %
Intro to PLC			11	100%	11	100%
Mechanics	3	50%	22	73%	25	62%
Sensors	46	75%	0		46	38%
Fund. AC					0	0%
Fund DC			38	81%	38	81%
Pneumatics	55	69%	49	76%	104	73%
Hydraulics	53	79%	40	71%	93	75%
Robotics			39	72%	39	72%
SanpOn Meter	80	88%	38	100%	118	94%



## DATA

## College of Lake County

Cert Test	Students Certified	Pass Percentage
Intro to Industry 4.0	7	100%
Pneumatics	7	78%
Robotics	7	82%



What was your approximate score on the Festo Robotics exam?	# of students
90-100	3
80-89	18
70-79	11
below 69	8



How diligent were you watching the Festo Robotics Lectures?	# of students
Watched every one	22
Missed 1-2	9
Missed more than 2	9
What is Festo Robotics?	0



Do you think the in-class labs prepared you for the Cert Test?	# of students
Very Much	16
They helped	15
Not much help	7
No help at all	2



Do you think the simulations helped prepare you for the Cert Test?	# of students
Very Much	14
They helped	15
Not much help	9
No help at all	2



How many cert questions did you feel totally unprepared for?	# of students
0	3
1-5	22
6-10	11
11-15	1
more than 15	3



What could have better prepared you for the Cert exam?	# of students
More studying	9
Re-watch lecture video	5
Textbook summary	4
Practice exam	3



## POSITIVE OUTCOMES



- 1. Re-evaluate course content to make sure you are covering all outcomes
- 2. New updated equipment
- 3. Elimination of textbooks (in most cases)
- 4. Marketing to prospective students and industry
- 5. Stackable credentials
- 6. Student analysis of performance



## RECOMENDATIONS



- 1. Need for *outstanding* trainers
- 2. More training sites and opportunities
- 3. Tests need more analysis type questions
- 4. Tests need to be vetted for questions not covered in the content
- 5. Question performance data needs to be shared with instructor



# Thanks for you attention

Any question? Contact Alan Zube alan.zube@fscj.edu



