

Cyber Security Education for Advanced Manufacturing Organizations (CAMO)



Made possible through support from the National
Science Foundation (NSF) award number [1800929](#)

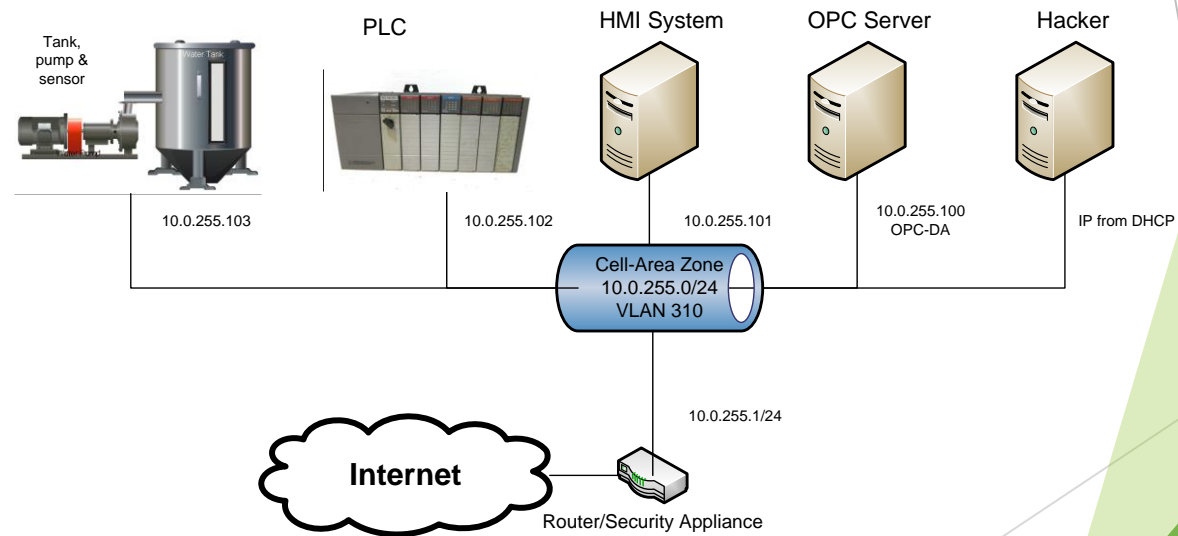
Industrial Control System (ICS)

- ▶ What is an Industrial Control System (ICS)

- ▶ The electronic devices, software, and networking protocols which enable the monitoring and control of industrial equipment

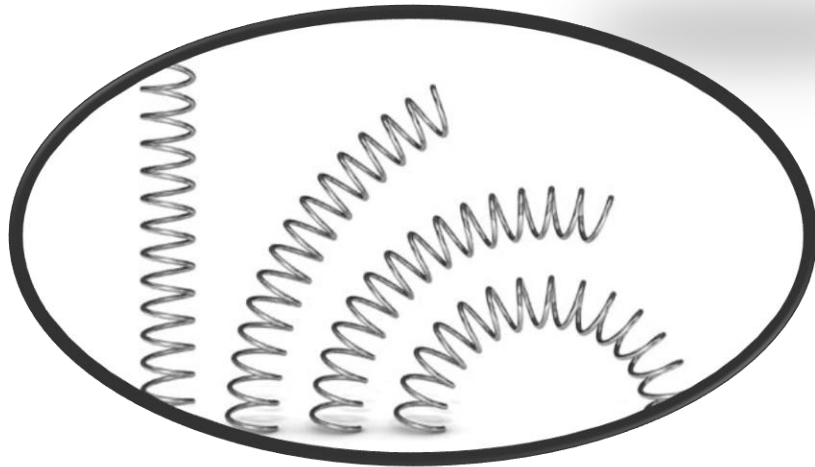
- ▶ For example

- ▶ Sensors/motors/actuators
 - ▶ Programmable Logic Controller (PLC)
 - ▶ Open Platform Computing Servers (OPC)
 - ▶ Human Machine Interfaces (HMI)
 - ▶ Network switches/routers



Why Virtual

- ▶ Lower cost
- ▶ Flexibility
- ▶ Safety



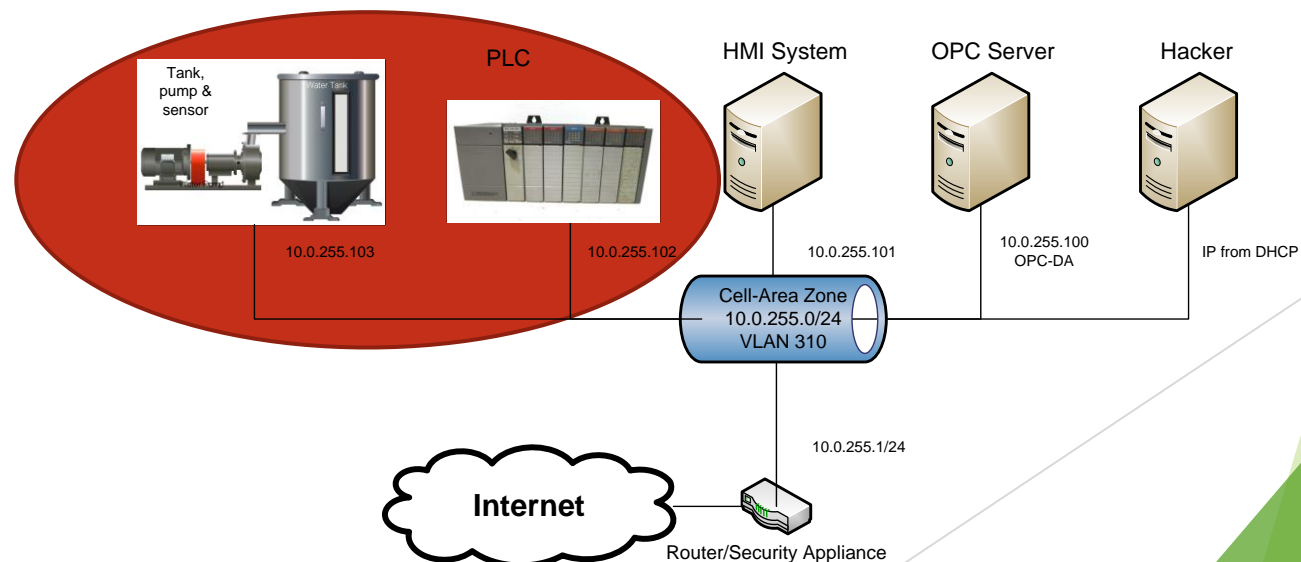
System Configuration

- ▶ Sensors/motors/actuators and PLC
 - ▶ Implemented on Linux
 - ▶ Simulated using python programs

```
address=400003
value=SP_Start
plc_sensor_pump.write_data(address, value, client)

def scan():
    # Check reset
    if plc_sensor_pump.read_data(5, 1, client)[0]:
        initialize()
```

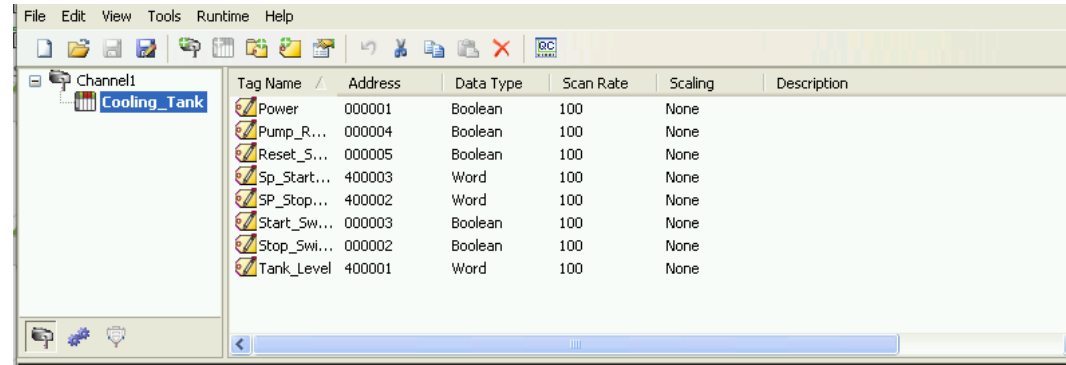
- ▶ PyModbus - <https://pymodbus.readthedocs.io/en/latest/>
- ▶ python-snap7 - <https://pypi.org/project/python-snap7/>



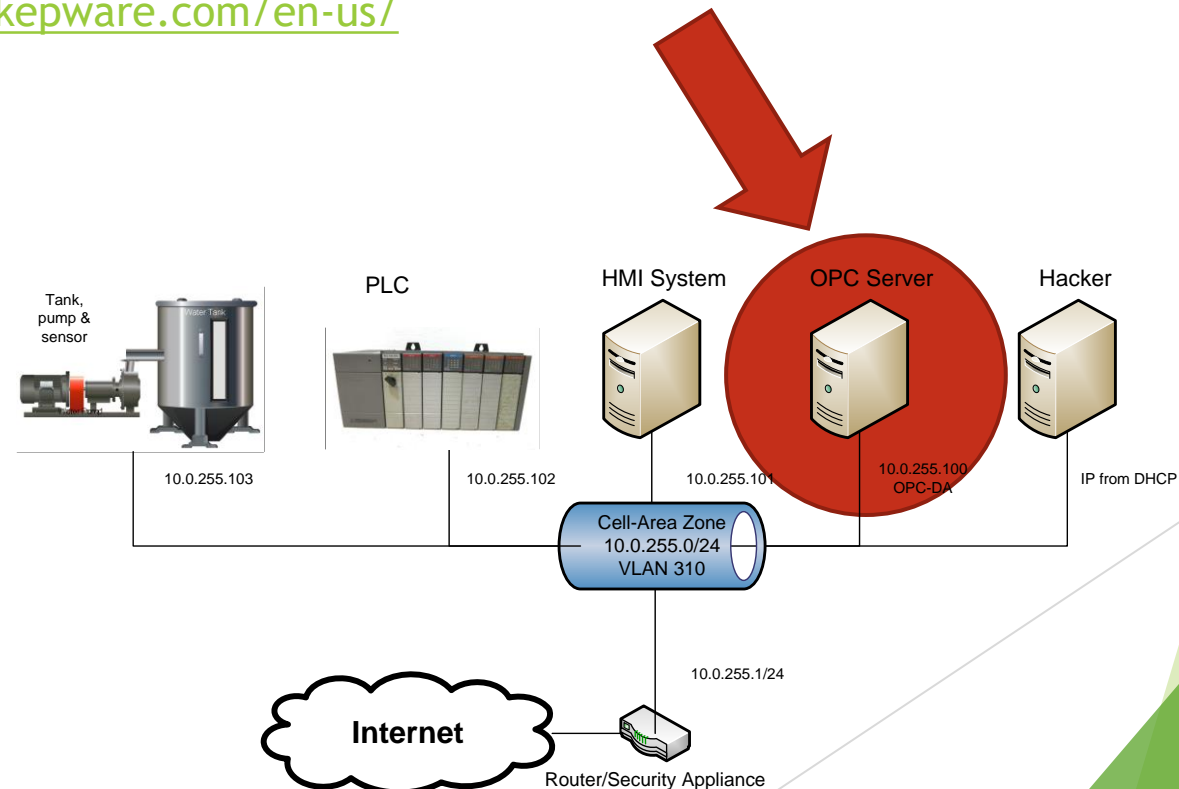
System Configuration

► OPC Server

- Implemented on Windows XP
- Kepware - <https://www.kepware.com/en-us/>



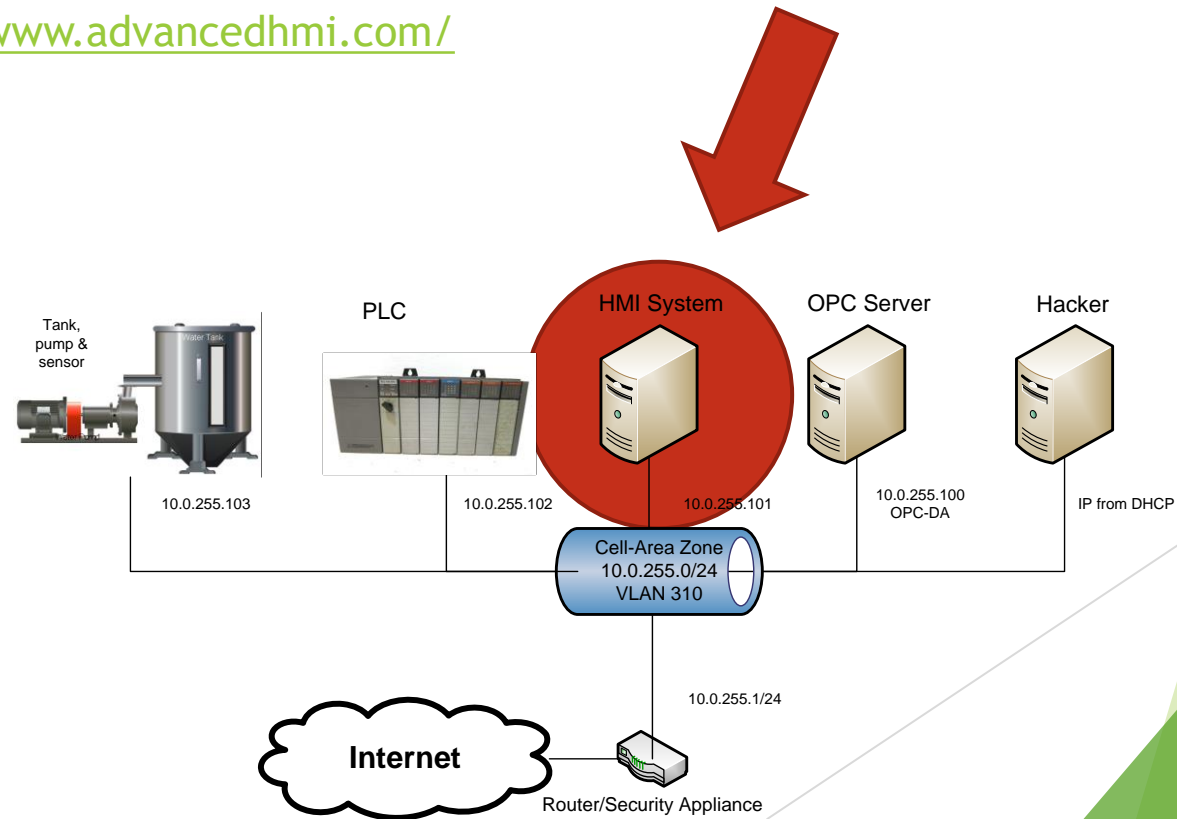
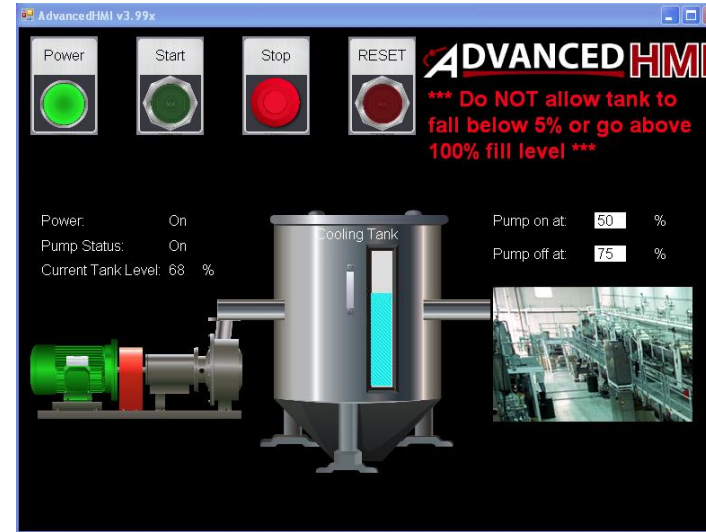
Tag Name	Address	Data Type	Scan Rate	Scaling	Description
Power	000001	Boolean	100	None	
Pump_R...	000004	Boolean	100	None	
Reset_S...	000005	Boolean	100	None	
Sp_Start...	400003	Word	100	None	
SP_Stop...	400002	Word	100	None	
Start_Sw...	000003	Boolean	100	None	
Stop_Swi...	000002	Boolean	100	None	
Tank_Level	400001	Word	100	None	



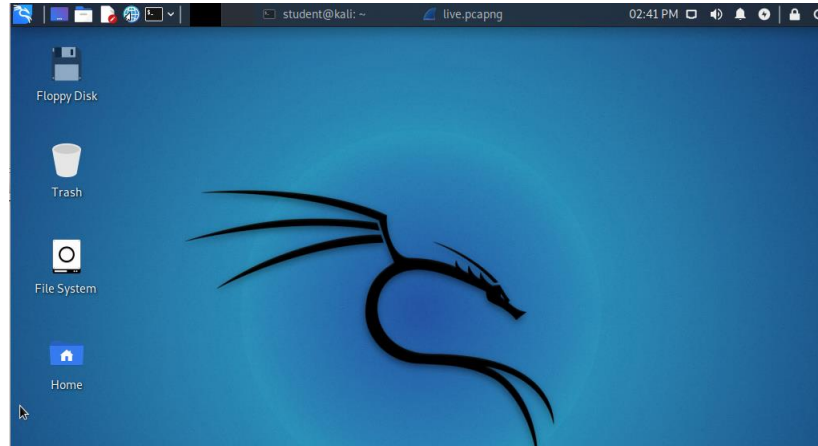
System Configuration

- ▶ HMI System

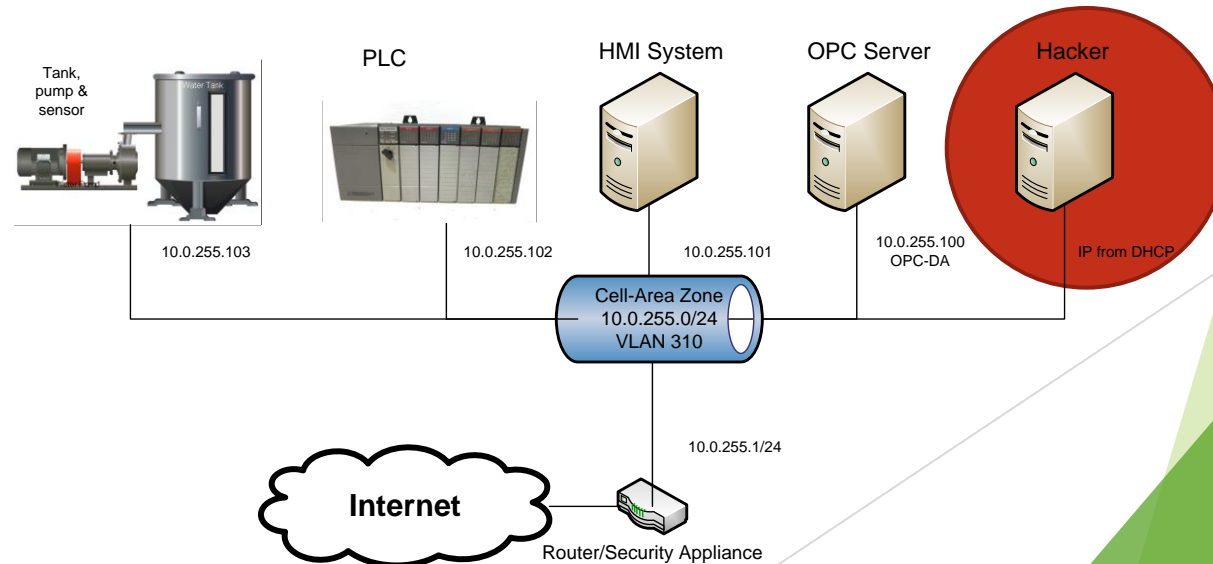
- ▶ Implemented on Windows XP
- ▶ AdvancedHMI - <https://www.advancedhmi.com/>



System Configuration

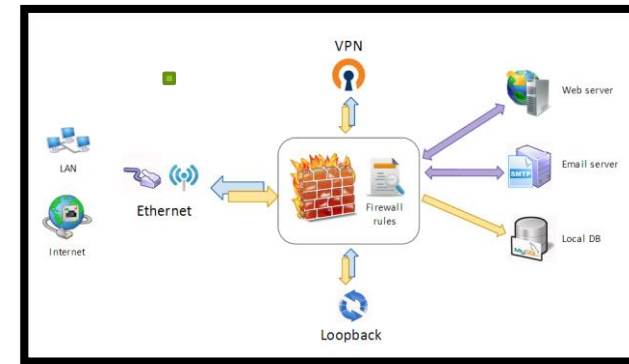
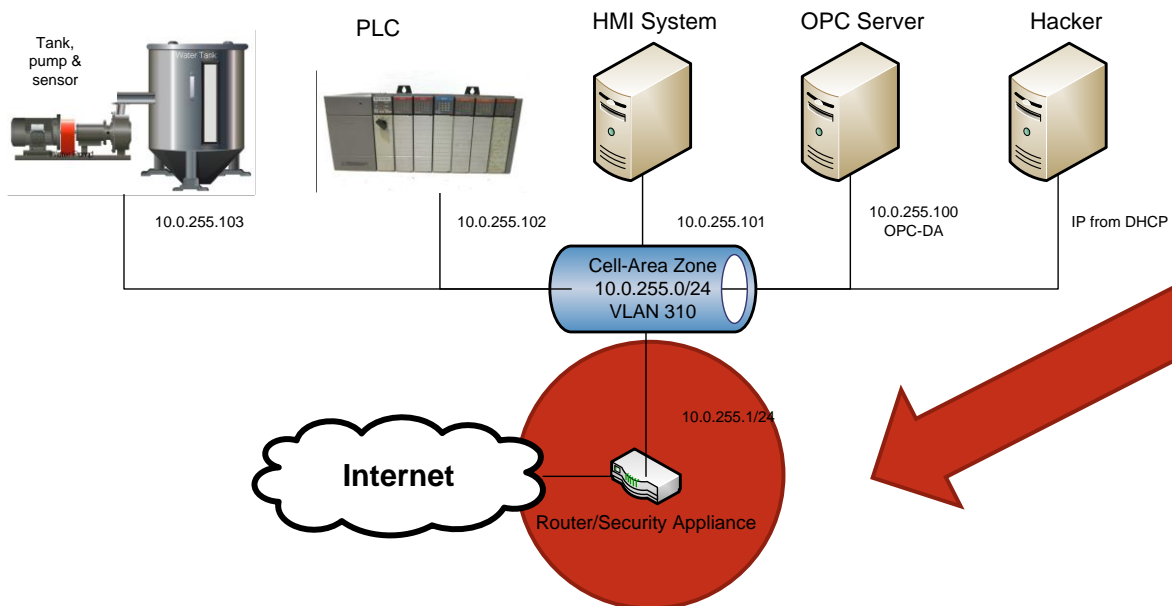


- ▶ Security Workstation (Hacker)
 - ▶ Implemented with Kali Linux - <https://www.kali.org/>



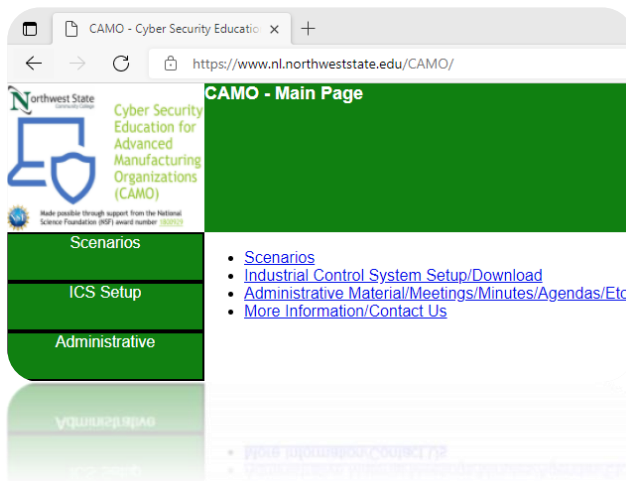
System Configuration

- ▶ Security Appliance (switch/router/firewall/etc)
 - ▶ Implemented using pfSense - <https://www.pfsense.org/>



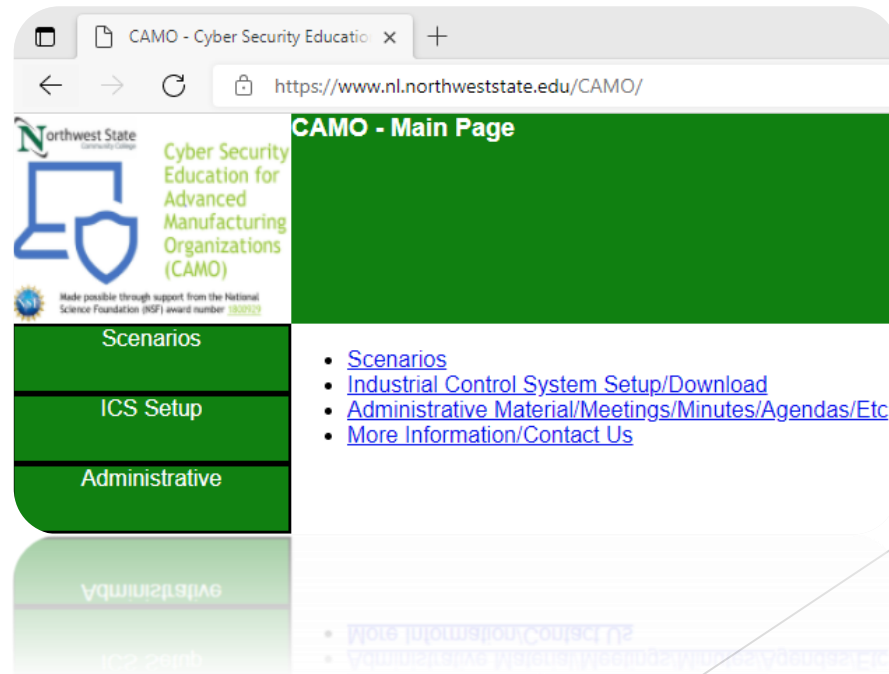
Accessing the ICS

- ▶ Prebuilt Virtual Machines are Available for
 - ▶ VMWare Player/Workstation/ESXi
 - ▶ VirtualBox
 - ▶ Hyper-V
- ▶ Download for free from: <https://www.nl.northweststate.edu/CAMO>



Accessing the ICS

- ▶ Instructions detailing how systems were configured including all source code can also be download for free from:
<https://www.nl.northweststate.edu/CAMO>



For More Information

- ▶ If you wish to know more about this project, please go to <https://www.nl.northweststate.edu/CAMO> or contact any of the following people:
 - ▶ Tony Hills - thills@northweststate.edu - (419) 267-1354
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